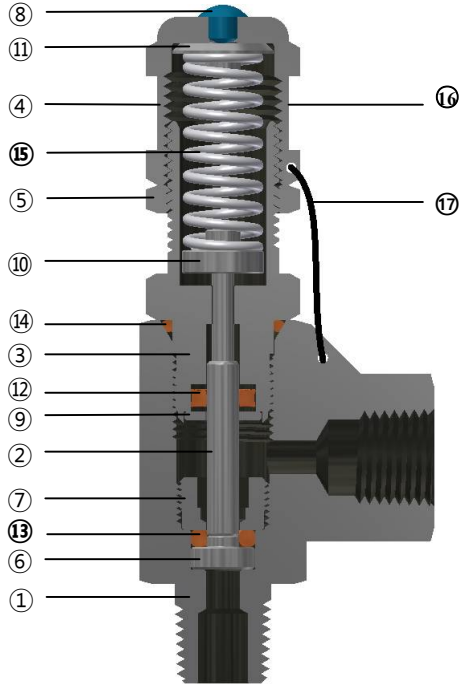


**V66 Series Relief Valve
Maintenance Instructions
MI-V66 R.0**

Spare kit order #:
SK-V66-RVS-A-BN/EP/KZ/VT (RVS-A Spring Kits)
RVS-BA to HA (RVS-B to H Spring Kits)

Part No. circled
not for spare kit.

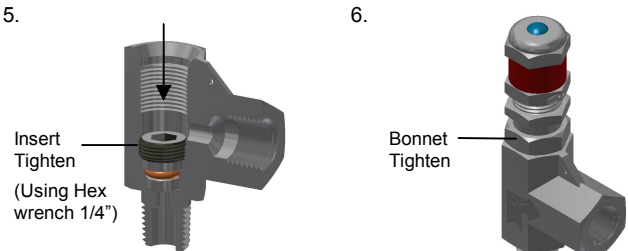
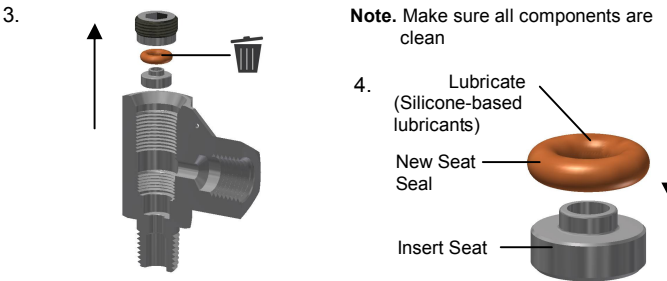
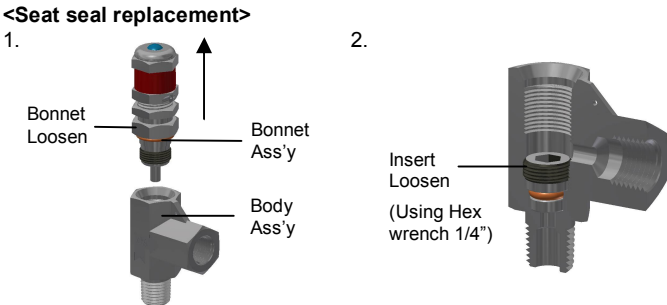
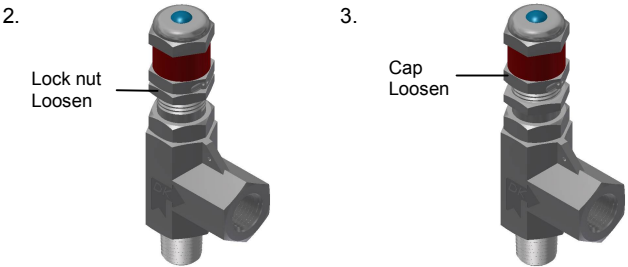


Kit contains
SK-V66-RVS-A-BN/EP/KZ/VT
13. O-Ring (1)
15. Spring (1)
16. Label (1)
17. Wire(1)

RVS-BA to HA
15. Spring (1)
16. Label (1)
17. Wire (1)

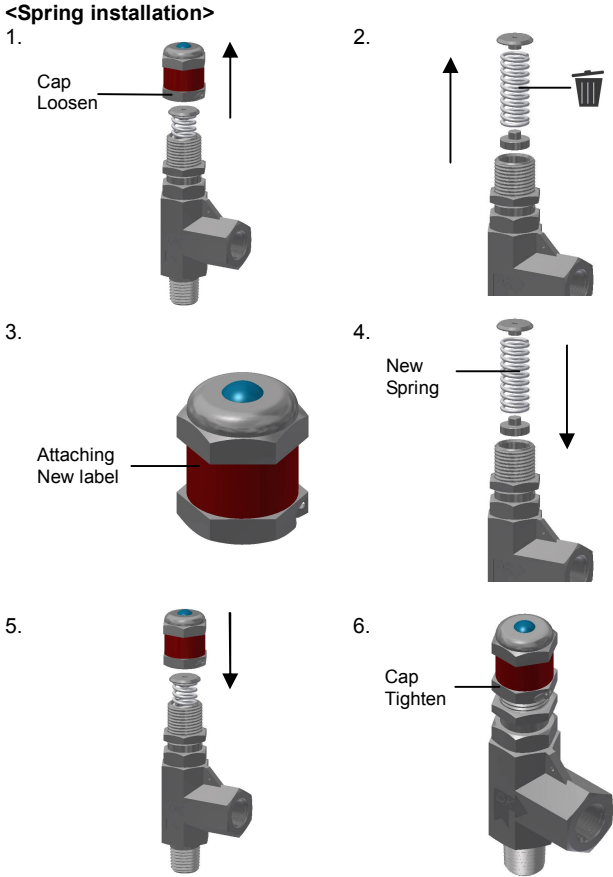
Warning
Make sure to depressurize the system pressure where the valve is installed prior to the valve removal. Cycle the valve twice to remove any entrapped pressure in the valve. Failure to do so may cause death, personal injury and property damage.

<Before maintenance>
1. Remove valve from system.



***Tightening torque**
200kgf-cm

***Tightening torque**
400kgf-cm



<Test for set pressure>
1. Test for set pressure.
2. To adjust set pressure, relieve system pressure and loosen lock nut.
· To increase set pressure, tighten cap as needed.
· To decrease set pressure, loosen cap as needed.
3. Repeat steps 1 through 2 as necessary to obtain desired set pressure.
4. Lock nut Tighten
5. The cap and the body tied with a wire and seal.
6. Test product prior to installation in the system.

DK-LOK
Fittings & Valves

**V66 Series Relief Valve
Maintenance Instructions
MI-V66 R.0**



DK-LOK Corporation
Head Quarters & Factory
7, Golden root-ro 129beon-gil, Juchon-myeon,
Gimhae-si, Gyeongsangnam-do, South Korea 621-842
Phone : 82)55-338-0114 / Fax : 82) 55-338-6755
Web : www.dklok.com